



PLANT STANDARD

HPBP TIRUCHIRAPALLI

BPS: 41320

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Based on IS:1364(Part 3)-83

HEXAGON NUTS, PRODUCT GRADE A (Property Class 8)

1.0 SCOPE

Covers the requirements of Hexagon Nuts in the size range M3 to M16.

2.0 SPECIFICATION AND REFERENCE STANDARDS

Dimensions and preferred sizes		Table 1 of this standard	
Tolerance	Product grade	A	
	Indian Standard	IS: 1367 (Part 2)	
Thread	Pitch	Coarse	
	Tolerance	6H	
	Indian Standard	IS: 4218 (Part 3, 5 & 6)	
Material		Steel	
Mechanical properties	Property class	8	6.
	Indian Standard	IS: 1367 (Pa	76)
Sampling and Acceptability	Indian Standard	IS: 2614	
General requirements	Nuts shall comply with IS: 1364 in respect of requirements not covered in this standard		

2.1 Referred Standards (Only the relevant parts of current versions are applicable)

- IS: 1364 Specification for Hexagon Head Bolts, Screws & Nuts (Part 3) of product grade A & B: Part 3 Hexagon Nuts.
- IS: 1367 Technical supply conditions for threaded steel fasteners
- IS: 2614 Method of sampling fasteners
- IS: 4218 ISO metric screw threads

REVISIONS

APPROVED

STANDARDS SECTION
ENGINEERING AND DEVELOPMENT CENTRE
HPBP TIRUCHIRAPALLI

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3.0 DESIGNATION

A Grade A Hexagon Nut to this standard of thread size M6 shall be designated as:

3.1 On Drawings:

- i) Material Specification column: IS: 1364
- ii) Description column : NUT HEX GR A 8-M6
- iii) Drawing Number column : 4132006000
- iv) Material Code column : 4132000006

3.2 Ordering Description

For placing indents, issuing enquiries and on purchase order, the Ordering Description given below shall be followed:

Hex Nut M6 IS: 1364 (Part 3) - 8

4. ADDITIONAL INFORMATION

- 4.1 For nuts of thread size M20 to M48x3, product grade B, refer BPS: 41301.
- 4.2 For Cadmium plated nuts, refer BPS: 41360

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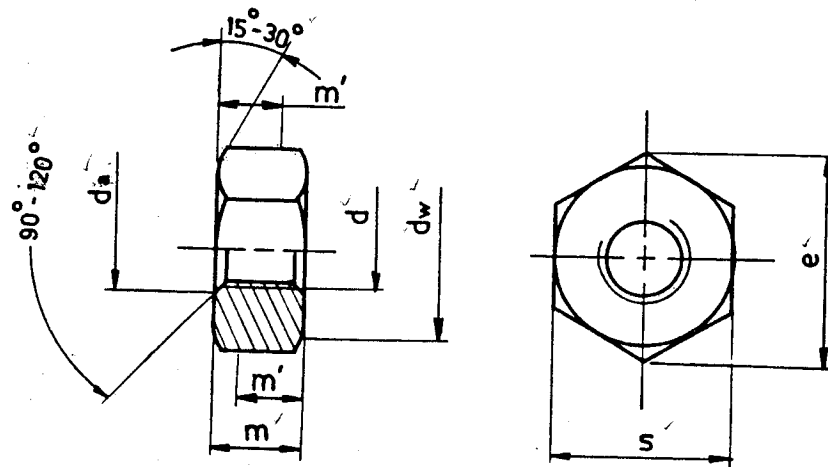
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TABLE 1 DIMENSIONS FOR HEXAGON NUTS



m' = Effective gauging height

(All dimensions are in millimetres)

Thread size d	d_a		d_w	e	m		m'	s		Weight
	Min	Max	Min	Min	Max	Min	Min	Max	Min	
M3	3	3.45	4.6	6.01	2.4	2.15	1.72	5.5	5.32	0.4
M4	4	4.6	5.9	7.66	3.2	2.9	2.32	7	6.78	0.9
M5	5	5.75	6.9	8.79	4.7	4.4	3.52	8	7.78	
M6	6	6.75	8.9	11.05	5.2	4.9	3.92	10	9.78	2.5
M8	8	8.75	11.6	14.38	6.8	6.44	5.15	13	12.73	6.0
M10	10	10.8	14.6	17.77	8.4	8.04	6.43	16	15.73	11.6
M12	12	13.0	16.6	20.03	10.8	10.37	8.30	18	17.73	17.9
M16	16	17.3	22.5	26.75	14.8	14.1	11.28	24	23.67	33.5

30 30 32.4 42.2 50.85 25.6 26.3 19.4 46 65

NOTE:

- Weights are given in Kg per 1000 numbers only.
- For stocked sizes refer BPS components booklet.

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